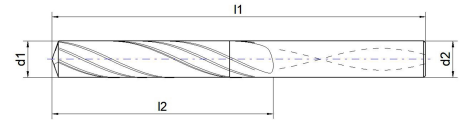
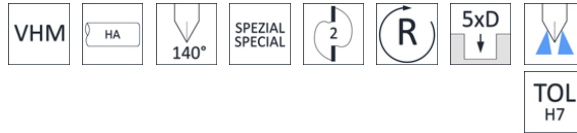


VHM-Bohrreibahle 5xd mit IK

Solid carbide drill reamers 5xd with IC



Artikelnummer Article-No.	d1 h7	l1	l2	d2 h6
E.3656.1.0598	5.98	81	44	6,0
E.3656.1.0599	5.99	81	44	6,0
E.3656.1.0600	6	81	44	6,0
E.3656.1.0601	6.01	81	44	6,0
E.3656.1.0602	6.02	81	44	6,0
E.3656.1.0798	7.98	91	53	8,0
E.3656.1.0799	7.99	91	53	8,0
E.3656.1.0800	8	91	53	8,0
E.3656.1.0801	8.01	91	53	8,0
E.3656.1.0802	8.02	91	53	8,0
E.3656.1.0998	9.98	103	61	10,0
E.3656.1.0999	9.99	103	61	10,0
E.3656.1.1000	10	103	61	10,0
E.3656.1.1001	10.01	103	61	10,0
E.3656.1.1002	10.02	103	61	10,0
E.3656.1.1198	11.98	118	72	12,0
E.3656.1.1199	11.99	118	72	12,0
E.3656.1.1200	12	118	72	12,0
E.3656.1.1201	12.01	118	72	12,0
E.3656.1.1202	12.02	118	72	12,0
E.3656.1.1400	14	124	77	14,0
E.3656.1.1600	16	133	83	16,0
E.3656.1.1800	18	143	93	18,0
E.3656.1.2000	20	153	101	20,0



Individuelle Schnittdaten online im
Schnittdaten-Rechner berechnen lassen:
Calculate individual cutting
data online in the cutting data calculator
www.nachreiner-schnittdaten.eu

PRODUCT DATA SHEET



Materialbezeichnung material description	Bearbeitung Process	Vc m/min	fz					
			Ø 5.98-6.02	Ø 7.98-8.02	Ø 9.98-10.02	Ø 11.98-12.02	Ø 14.00-16.00	Ø 18.00-20.00
PA allg. Stähle General steels	Bohrer VHM	70.00	0.180	0.200	0.250	0.300	0.350	0.400
	Bohrer VHM	65.00	0.180	0.200	0.250	0.300	0.350	0.400
	Bohrer VHM	55.00	0.180	0.200	0.250	0.300	0.350	0.400
	Bohrer VHM	45.00	0.180	0.200	0.250	0.300	0.350	0.400
	Bohrer VHM	30.00	0.180	0.200	0.250	0.300	0.350	0.400
PV Vergütungsstähle < 850N/mm ² Tempering steel < 850N/mm ²	Bohrer VHM	55.00	0.180	0.200	0.250	0.300	0.350	0.400
	Bohrer VHM	45.00	0.180	0.200	0.250	0.300	0.350	0.400
	Bohrer VHM	30.00	0.180	0.200	0.250	0.300	0.350	0.400
	Bohrer VHM	30.00	0.180	0.200	0.250	0.300	0.350	0.400
K Gusseisen Cast iron	Bohrer VHM	60.00	0.180	0.200	0.250	0.300	0.350	0.400
	Bohrer VHM	50.00	0.180	0.200	0.250	0.300	0.350	0.400
	Bohrer VHM	50.00	0.180	0.200	0.250	0.300	0.350	0.400