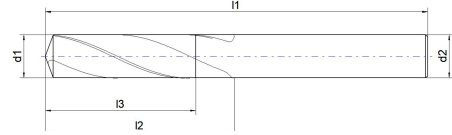
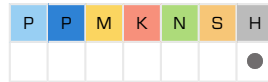
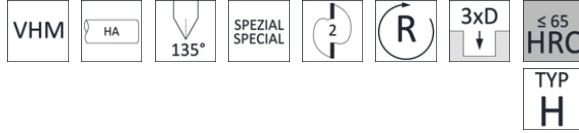


VHM-HRC-HPC-Bohrer

Solid carbide HRC HPC twist drills



Artikelnummer Article-No.	d1 m7	l1	l2	l3	d2 h6
E.3648.1.0280	2.8	62	20	14	6,0
E.3648.1.0300	3	62	20	14	6,0
E.3648.1.0330	3.3	62	20	14	6,0
E.3648.1.0350	3.5	62	20	14	6,0
E.3648.1.0380	3.8	66	24	17	6,0
E.3648.1.0400	4	66	24	17	6,0
E.3648.1.0420	4.2	66	24	17	6,0
E.3648.1.0430	4.3	66	24	17	6,0
E.3648.1.0450	4.5	66	24	17	6,0
E.3648.1.0480	4.8	66	28	20	6,0
E.3648.1.0500	5	66	28	20	6,0
E.3648.1.0550	5.5	66	28	20	6,0
E.3648.1.0580	5.8	66	28	20	6,0
E.3648.1.0600	6	66	28	20	6,0
E.3648.1.0650	6.5	79	34	24	8,0
E.3648.1.0680	6.8	79	34	24	8,0
E.3648.1.0700	7	79	34	24	8,0
E.3648.1.0780	7.8	79	41	29	8,0
E.3648.1.0800	8	79	41	29	8,0
E.3648.1.0850	8.5	89	47	35	10,0
E.3648.1.0880	8.8	89	47	35	10,0
E.3648.1.0900	9	89	47	35	10,0
E.3648.1.1000	10	89	47	35	10,0
E.3648.1.1020	10.2	102	55	35	12,0
E.3648.1.1050	10.5	102	55	35	12,0
E.3648.1.1100	11	102	55	40	12,0
E.3648.1.1180	11.8	102	55	40	12,0
E.3648.1.1200	12	102	55	40	12,0
E.3648.1.1280	12.8	107	60	43	14,0
E.3648.1.1300	13	107	60	43	14,0
E.3648.1.1380	13.8	107	60	43	14,0
E.3648.1.1400	14	107	60	43	14,0
E.3648.1.1480	14.8	115	65	45	16,0
E.3648.1.1500	15	115	65	45	16,0
E.3648.1.1580	15.8	115	65	45	16,0

PRODUCT DATA SHEET



Artikelnummer Article-No.	d1 m7	l1	l2	l3	d2 h6
E.3648.1.1600	16	115	65	45	16,0



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data online in the cutting data calculator
www.nachreiner-schnittdaten.eu

Materialbezeichnung material description		Bearbeitung Process	Vc m/min	fz			
				Ø 2.80-5.80	Ø 6.00-8.80	Ø 9.00-11.80	Ø 12.00-16.00
H	gehärtete Stähle 45-55 HRC Hardened steels 45-55 HRC	Bohrer VHM	30.00	0.075	0.090	0.100	0.120
	gehärtete Stähle 55-60 HRC Hardened steels 55-60 HRC	Bohrer VHM	17.00	0.075	0.090	0.100	0.120
	gehärtete Stähle 60-65 HRC Hardened steels 60-65 HRC	Bohrer VHM	9.00	0.075	0.090	0.100	0.120